SET safe SET fuse

Miniature Fuses

Surface Mount Fuse-links (SMFL)

SCT1032 Series, Time-Lag, Ceramic Tube



Description

3.2 x 3.2 x 10.3 mm, Time-Lag, SMD fuse, designed to IEC, GB/T and UL standards.

Features

- Body Size: 3.2 x 3.2 x 10.3 mm
- Time-Lag
- Designed to IEC 60127-7 / UL248-14 / GB/T 9364.7
- Lead-free (Pb-free)
- RoHS & REACH Compliant

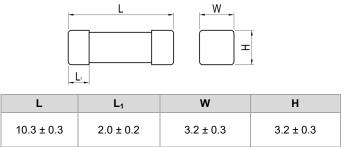
Applications

- Power Supply
- Household Appliance
- General Lighting
- Smart Home
- Office Equipment
- Electric Tool
- Medical Equipment
- SPD

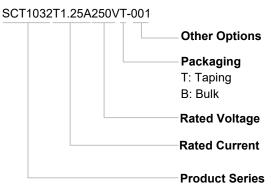
Time/Current Characteristic

% of Ampere Rating	Ampere Rating	Opening Time
100%	0.1 A ~ 15 A	4 hours, Max.
200%	0.1 A ~ 15 A	60 s, Max.
1000%	0.1 A ~ 15 A	0.01 s ~ 0.1 s

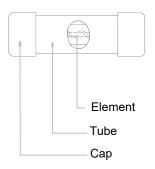
Dimensions (mm)



Part Numbering System



Structure Diagram



Agency Approvals

Agency Symbol	The file No. and certification No. obtained by SETsafe SETfuse	Ampere Range
c FL [®] us	E345932	0.1 A ~ 15 A
4	Pending	0.1 A ~ 15 A
	CQC22012330354 CQC22012331636	0.1 A ~ 15 A

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Specifications

	Rated Current		Average Typical	Agency Approvals			Environmental	
Series	Trated Gulleni	Rated Breaking Capacity	Melting <i>I²t</i> ^a	A		c RL [®] us	RoHs	REACH
	(A)		(A ² sec)	TUV	CQC	cURus		
SCT1032	0.1		0.02	0	•	•	•	•
SCT1032	0.125		0.03	0	•	•	•	•
SCT1032	0.16		0.04	0	•	•	•	•
SCT1032	0.2		0.1	0	•	•	•	•
SCT1032	0.25		0.15	0	•	•	•	•
SCT1032	0.315	100 A@350 VAC / 300 VAC / 250 VAC / 125 VAC	0.48	0	•	•	•	•
SCT1032	0.4	1000 A@125 VAC	0.8	0	•	•	•	•
SCT1032	0.5	30 A@250 VDC	2.0	0	•	•	•	•
SCT1032	0.63	1000 A@125 VDC / 75 VDC / 63 VDC / 48 VDC / 32 VDC	3.2	0	•	•	•	•
SCT1032	0.8	00 100 40 100 702 100	4.5	0	•	•	•	•
SCT1032	1		5.5	0	•	•	•	•
SCT1032	1.25		10	0	•	•	•	•
SCT1032	1.6		14	0	•	•	•	•
SCT1032	2		23	0	•	•	•	•
SCT1032	2.5		52	0	•	•	•	•
SCT1032	3		72	0	0	•	•	•
SCT1032	3.15		75	0	•	•	•	•
SCT1032	4		118	0	•	•	•	•
SCT1032	5	100 A@350 VAC / 300 VAC /	197	0	•	•	•	•
SCT1032	6.3	250 VAC / 125 VAC 1000 A@125 VAC	210	0	•	•	•	•
SCT1032	7	1000 A@125 VDC / 75 VDC /	290	0	0	•	•	•
SCT1032	8	63 VDC / 48 VDC / 32 VDC	400	0	•	•	•	•
SCT1032	10		450	0	•	•	•	•
SCT1032	12		550	0	0	•	•	•
SCT1032	12.5		560	0	•	•	•	•
SCT1032	15		740	0	•	•	•	•

Remark:

a: $I^2 t$ value is measured at 10 I_N .

o: Pending.

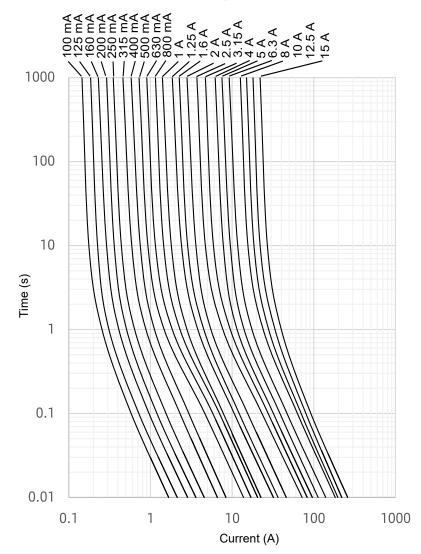
RoHS and REACH Compliant.

Miniature Fuses Surface Mount Fuse-links (SMFL)

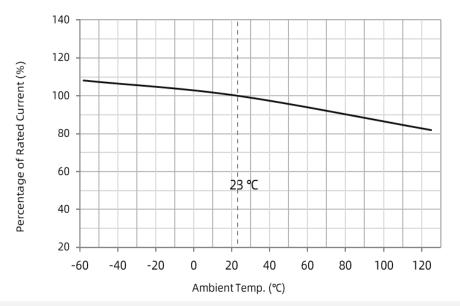
SCT1032 Series, Time-Lag, Ceramic Tube

SET safe SET fuse

Time Current Curve (For Reference Only)



Rated Current Derating Curve (For Reference Only)





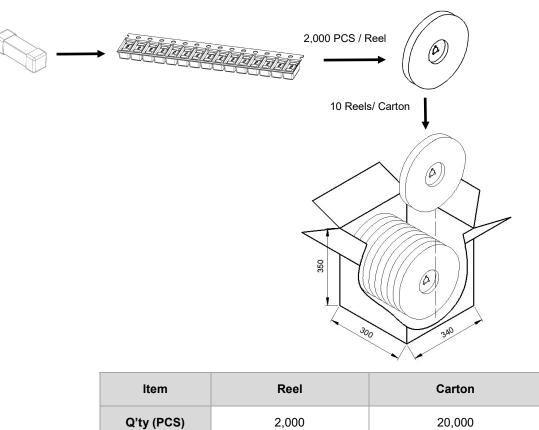
Surface Mount Fuse-links (SMFL)

SCT1032 Series, Time-Lag, Ceramic Tube

9.0 ± 10%

Packaging Information

All dimensions in mm



Gross Weight (kg)

SET safe SET fuse

Surface Mount Fuse-links (SMFL)

SCT1032 Series, Time-Lag, Ceramic Tube



ATTENTION

Inspection

Cold Resistance Test

- a. Applied current shall be less than 10% of rated current, at ambient Temp. of (23±2) °C.
- b. 4-Wire Resistance Measurement.

Usage

- a. Do not touch the fuse body or lead wire when power on, avoiding scald or electric shock.
- b. The air pressure is 80 kPa to 106 kPa, corresponding to the altitude of +2000 m to -500 m.

Replacement

For safety reasons, the Fuse is a non-resettable product, please ensure that the alternative Fuse is the same type when replace it.

Storage

Fuse storage should avoid high temperature, high humidity, direct sunlight, and corrosive gases, so as not to affect the solderability of the lead wire. Please use them up within 1 year after receiving the goods.

Installation

Do not apply mechanical stress to the fuse body during or after the installation.

Installation Position

Do not install the fuse on an assembly that may often subject to severe continuous vibration or with corrosive gases (NH₃, SO₂, Cl₂ etc.).

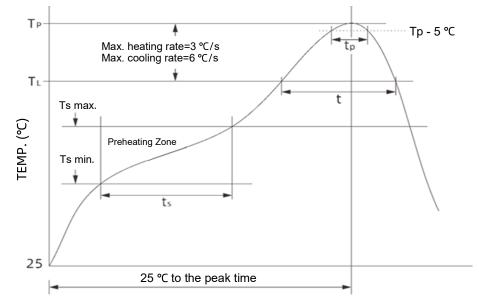


Miniature Fuses Surface Mount Fuse-links (SMFL)

SCT1032 Series, Time-Lag, Ceramic Tube

Soldering Parameters

Reflow soldering Parameters (For Reference Only)



Item	Parameters	Item	Parameters
Preheat_Min. Temp. (T _{s min.})	150 °C	Liquid Phase Time(t)	60 s ~ 150 s
Preheat_Max. Temp. (T _{s max.})	200 °C	Peak Temp. (T _p)	255 °C ~ 260 °C
Time $(T_{s min.} to T_{s max.})$ (t_s)	60 s ~ 120 s	Duration Of Peak Temp. Within 5 °C (t_p)	20 s ~ 40 s
Average Heating Rate $(T_{s \text{ min.}} \text{ to } T_p)$	3 °C/s, Max.	Average Cooling Rate $(T_p \text{ to } T_{s \text{ max}})$	6 ℃/s, Max.
Liquid Phase Temperature (T_L)	217 °C	Time From 25 ° C To Peak Temp.	8 minutes, Max.

Recommended Soldering Parameters

Solder Iron Temp.: (350 ± 5)°C Soldering Time: 5 seconds, Max. Miniature Fuses Surface Mount Fuse-links (SMFL)

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SET safe SET fuse

Glossary

Item	Description
Fuse	A device, by the fusing of one or more of its specially designed and proportioned components, opens the circuit in which it is inserted by breaking the current when this exceeds a given value for a sufficient time. —(IEC 60127)
Rated Current	The rated current of a fuse identifies its current-carrying capacity based on a controllable set of test conditions. Each fuse is marked with its rated current, this rating can be identified with a numeric, alpha, or color code mark. —(IEC 60127)
Rated Voltage	A Max. open circuit voltage in which a fuse can be used, yet safely interrupt an overcurrent. Exceeding the voltage rating of a fuse impairs its ability to clear an overload or short circuit safely. —(IEC 60127)
Ampere Squared Seconds <i>I²t</i>	The melting, arcing, or clearing integral of a fuse, termed l^2t , is the thermal energy required to melt, arc, or clear a specific current. It can be expressed as melting l^2t , arcing l^2t or the sum of them, clear- ing l^2t . —(IEC 60127)
Overload	Can be classified as an overcurrent which exceeds the normal full load current of a circuit by 2 to 5 times its magnitude and stays within the normal current path. —(UL 248)
Overcurrent	A condition which exists in an electrical circuit when the normal load current is exceeded. Overcurrent take on two separate characteristics-overloads and short circuits. —(UL 248)
Short Circuit	An overcurrent that leaves the normal current path and greatly exceeds the normal full load current of the circuit by a factor of tens, hundreds, or thousands times. —(UL 248)
Breaking Capacity of a Fuse-link	Value (r.m.s. for AC) of prospective current that a fuse-link is capable of breaking at a stated voltage under prescribed conditions of use and behaviour. —(IEC 60127)

Surface Mount Fuse-links (SMFL)

SCT1032 Series, Time-Lag, Ceramic Tube

SET safe SET fuse

Reliability Test

No.	Items	Inspection Standards	Standards
1	High Temp. Test	Test Condition: Temperature: (105 ± 2) °C Time: 1000 hours Test Requirement: After the test, the voltage drop shall not have changed by more than 10% of the value measured before the test. The clearing time of the fuse shall be in range.	MIL-STD-202(Test Method 108) GJB360B(Test Method 108)
2	High Humidity Test	Test Condition: Temperature: (40 ± 2) °C Humidity: 90% to 95% Time: 96 hours Test Requirement: After the test, the voltage drop shall not have changed by more than 10 % of the value measured before the test. The clearing time of the fuse shall be in range.	MIL-STD-202(Test Method 103) GJB360B(Test Method 103)
3	Thermal Shock Test	Test Condition: Per Cycle: -55 °C / 30 minutes, 125 °C / 30 minutes Time: 100 Cycles Test Requirement: After the test, the voltage drop shall not have changed by more than 10 % of the value measured before the test. The clearing time of the fuse shall be in range.	MIL-STD-202(Test Method 107) GJB360B(Test Method 107)

SET safe SET fuse

Cartridge Fuse-links (CFL) Features & Model List Overview

21.00 20.00	୍ SCF632A20A	SCF632AP20A	SCF63221A SCF63220A	SCF632P21A SCF632P20A	
20.00	SCF632A20A	SCF632AP20A	SCF63220A	SCF632P20A	
16.00	SCF632A16A	SCF632AP16A	SCF63216A	SCF632P16A	
15.00	SCF632A15A	SCF632AP15A	SCF63215A	SCF632P15A	
13.00					
12.50			SCF63212.5A	SCF632P12.5A	
12.00			SCF63212A	SCF632P12A	
10.00			SCF63210A	SCF632P10A	
8.00			SCF6328A	SCF632P8A	
7.00					
6.30			SCF6326.3A	SCF632P6.3A	
6.00			SCF6326A	SCF632P6A	
5.00			SCF6325A	SCF632P5A	
4.00			SCF6324A	SCF632P4A	
3.15			SCF6323.15A	SCF632P3.15A	
3.00					
2.50			SCF6322.5A	SCF632P2.5A	
2.00			SCF6322A	SCF632P2A	
1.60			SCF6321.6A	SCF632P1.6A	
1.25			SCF6321.25A	SCF632P1.25A	
1.00			SCF6321A	SCF632P1A	
0.80					
0.63					
0.50					
0.40					
0.315					
0.25					
0.20					
0.16					
0.125					
0.10					
(VAC) bitage (VDC)	(250 ~ 5 (250 ~ 6	00) VAC 00) VDC	(250 ~ 6) (250 ~ 6)	00) VAC 00) VDC	
Feature		,	/		
Material		Cera	amic		
ndards		IEC	/ UL		
eaking pacity	10 kA ~	10 kA ~ 30 kA 1000 A ~ 50 kA			
ical Size mm)		Ф6.35	× 31.8		

Cartridge Fuse-links (CFL) Features & Model List Overview

Produ	ıct						
Capac Physical (mm	Size		5 × 25.4	Φ6.35 × 25.4		× 20	
Tube Material Standards Breaking		300 A	~ 10 kA	6 kA	35 A ~	200 A	
				IEC / BS	IEC	/ UL	
		Cer	amic	Ceramic	Gla	ass	
Time Fea	ature	Fast	Acting	Medium-Acting	Fast Acting	Time-Lag	
U _r ated Voltage	(VAC) (VDC)				264 VAC	250 VAC	VAC
	0.10	0	0 NAC	0	0	0 NA C	
	0.125		0		0		
	0.16		0		0		
	0.20		0		0		
	0.25		0		0		
	0.315		0		0		
	0.40		0		0		
	0.50		0		SGF520-500mA (-L)	SGT520-500mA (-L)	
	0.63		0		SGF520-630mA (-L)		
	0.80		0		SGF520-800mA (-L)		
	1.00		0		SGF520-1A (-L)	SGT520-1A (-L)	
	1.25		0		SGF5201.25A (-L)	SGT520-1.25A (-L)	
	1.60		0		SGF520-1.6A (-L)	SGT520-1.6A (-L)	
	2.00		0		SGF520-2A (-L)	SGT520-2A (-L)	
Ra	2.50		0		SGF520-2.5A (-L)	SGT520-2.5A (-L)	
Rated	3.00		0	SC625FM3A	0	0	
O T	3.15		0		SGF520-3.15A (-L)	SGT520-3.15A (-L)	
Current I _h (A)	4.00		0		SGF520-4A (-L)	SGT520-4A (-L)	
rer	5.00	SCF625F5A	SCF625PF5A	SC625FM5A	SGF520-5A (-L)	SGT520-5A (-L)	
it /	6.00	SCF625F6A	SCF632PF6A		0		
" (A	6.30	SCF625F6.3A	SCF625PF6.3A		SGF520-6.3A (-L)	SGT520-6.3A (-L)	
3	7.00		0	SC625FM7A	0		
	8.00	SCF625F8A	SCF625PF8A		SGF520-8A (-L)	SGT520-8A (-L)	
	10.00	SCF625F10A	SCF625PF10A	SC625FM10A	SGF520-10A (-L)	SGT520-10A (-L)	
	12.00	SCF625F12A	SCF625PF12A		SGF520-12A (-L)	SGT520-12A (-L)	
	12.50	SCF625F12.5A	SCF625PF12.5A		SGF520-12.5A (-L)	SGT520-12.5A (-L)	
	13.00		0	SC625FM13A	0		
	15.00	SCF625F15A	SCF625PF15A		SGF520-15A (-L)	SGT520-15A (-L)	
	16.00	SCF625F16A	SCF625PF16A		SGF520-16A (-L)	SGT520-16A (-L)	
	20.00	SCF625F20A	SCF625PF20A		SGF520-20A (-L)	SGT520-20A (-L)	
	21.00		0		0		
	25.00	SCF625F25A	SCF625PF25A		0		
3	30.00	SCF625F30A	SCF625PF30A		0		
	40.00	SCF625F40A	SCF625PF40A				
			SCF625PF50A				

SET safe SET fuse

50.00 Remark: 40.00 30.00 SCT520PT30A SCT520T30A 25.00 SCF520F25A SCF520PF25A SCT520T25A SCT520PT25A 21.00 Please 20.00 SCF520F20A SCF520PF20A SCT520T20A SCT520PT20A 16.00 SCF520F16A SCF520PF16A SCT520T16A SCT520PT16A 15.00 SCF520F15A SCF520PF15A SCT520T15A SCT520PT15A refer to 13.00 12.50 SCT520T12.5A SCT520PT12.5A SCF520F12.5A SCF520PF12.5A 12.00 SCF520F12A SCF520PF12A SCT520T12A SCT520PT12A each 10.00 SCF520F10A SCF520PF10A SCT520T10A SCT520PT10A 8.00 SCF520F8A SCF520PF8A SCT520T8A SCT520PT8A product series specification 7.00 Rated Current I_{n(A)} 6.30 SCF520F6.3A SCF520PF6.3A SCT520T6.3A SCT520PT6.3A 6.00 5.00 SCT520T5A SCT520PT5A SCF520F5A SCF520PF5A Mode 4.00 SCF520F4A SCF520PF4A SCT520T4A SCT520PT4A 3.15 SCF520PF3.15A SCT520T3.15A SCT520PT3.15A SCF520F3 15A 3.00 SCT520PT3A SCF520F3A SCF520PF3A SCT520T3A 2.50 SCF520F2.5A SCF520PF2.5A SCT520T2.5A SCT520PT2.5A 2.00 SCT520T2A SCT520PT2A SCF520F2A SCF520PF2A 1.60 SCT520T1.6A SCT520PT1.6A SCF520F1.6A SCF520PF1.6A 1.25 SCT520T1.25A SCT520PT1.25A SCF520F1.25A SCF520PF1.25A page 1.00 SCF520F1A SCF520PF1A SCT520T1A SCT520PT1A 0.80 SCF520PF800mA SCT520T800mA SCT520PT800mA SCF520F800mA tor complete 0.63 SCT520PT630mA SCF520F630mA SCF520PF630mA SCT520T630mA 0.50 SCF520F500mA SCF520PF500mA SCT520T500mA SCT520PT500mA 0.40 SCF520F400mA SCF520PF400mA SCT520T400mA SCT520PT400mA 0.315 0.25 models 0.20 0.16 0.125 0.10 (125 ~ 600) VAC (125 ~ 600) VDC (125 ~ 500) VAC (125 ~ 500) VDC (VAC) U_r d Voltage (VDC) **Time Feature** Fast Acting Time-Lag Tube Material Ceramic Standards IEC / UL Breaking 200 A ~ 5 kA 200 A ~ 10 kA Capacity Physical Size Φ5 × 20 (mm) Product Structure

Cartridge Fuse-links (CFL) Features & Model List Overview

SET safe SET fuse

SCT1032 Series, Time-Lag, Ceramic Tube

(mm)	4 *	<pre>%7 × 8 </pre>	
Capacity vsical Size		~ 200 A	
Breaking			
tandards		C/UL	
be Material	Plas	tic Case	
ne Feature	Fast Acting	Time-Lag	
Ur (VAC) d Voltage (VDC)	(125 ~	400, VAG	
0.10	○ (125 ~	SPT478T100mA 400) VAC	
0.125		SPT478T125mA	
0.16		SPT478T160mA	
0.20		SPT478T200mA	
0.25		SPT478T250mA	
0.315		SPT478T315mA	
0.40		SPT478T400mA	
0.50		SPT478T500mA	
0.63		SPT478T630mA	
0.80		SPT478T800mA	
1.00	SPF478F1A	SPT478T1A	
1.25	SPF478F1.25A	SPT478T1.25A	
1.60	SPF478F1.6A	SPT478T1.6A	
2.00	SPF478F2A	SPT478T2A	
2.50	SPF478F2.5A	SPT478T2.5A	
3.00	0	0	
3.15	SPF478F3.15A	SPT478T3.15A	
4.00	SPF478F4A	SPT478T4A	
5.00	SPF478F5A	SPT478T5A	
6.30 6.00 5.00 4.00 3.15 3.00 2.50	0	0	
6.30	SPF478F6.3A	SPT478T6.3A	
7.00	0		
8.00	SPF478F8A	SPT478T8A	
10.00	SPF478F10A	SPT478T10A	
12.00	0		
12.50		SPT478T12.5A	
13.00			
15.00		SPT478T15A	
16.00		SPT478T16A	
20.00		SPT478T20A	
21.00			
25.00			
30.00			
40.00			
50.00			

Sub-miniature Fuse-links (SFL) Feature & Model List Overview

50.00 **Remark: Please** 40.00 SCF1032F40A 30.00 SCF1032F30A 25.00 SCF1032F25A 21.00 20.00 SCF6125F20A SCF1032F20A 16.00 SCF6125F16A SCF1032F16A 15.00 SCF6125F15A SCF1032F15A SCT1032T15A refer to 13.00 12.50 SCF6125F12.5A SCT6125T12.5A SCF1032F12.5A SCT1032T12.5A 12.00 SCF6125F12A SCT6125T12A SCF1032F12A SCT1032T12A each 10.00 SCF6125F10A SCT6125T10A SCF1032F10A SCT1032T10A 8.00 SCF6125F8A SCT6125T8A SCF1032F8A SCT1032T8A product series 7.00 Rated Current I_{n(A)} 6.30 SCF6125F6.3A SCT6125T6.3A SCF1032F6.3A SCT1032T6.3A 6.00 5.00 SCF6125F5A SCT6125T5A SCF1032F5A SCT1032T5A Mode 4.00 SCF6125F4A SCT6125T4A SCF1032F4A SCT1032T4A 3.15 SCT1032T3.15A SCF6125F3.15A SCT6125T3.15A SCF1032F3.15A specification 3.00 SCF6125F3A SCT6125T3A SCF1032F3A SCT1032T3A 2.50 SCF6125F2.5A SCT6125T2.5A SCF1032F2.5A SCT1032T2.5A 2.00 SCF6125F2A SCT6125T2A SCF1032F2A SCT1032T2A 1.60 SCF6125F1.6A SCT6125T1.6A SCF1032F1.6A SCT1032T1.6A 1.25 SCT1032T1.25A SCT6125T1.25A SCF1032F1.25A page 1.00 SCF1032F1A SCT6125T1A SCT1032T1A 0.80 SCT1032T800mA SCT6125T800mA tor 0.63 SCT6125T630mA SCT1032T630mA 0.50 SCT1032T500mA complete SCT6125T500mA 0.40 SCT6125T400mA SCT1032T400mA 0.315 SCT6125T315mA SCT1032T315mA 0.25 SCT6125T250mA SCT1032T250mA models 0.20 SCT6125T200mA SCT1032T200mA 0.16 SCT1032T160mA 0.125 SCT1032T125mA 0.10 SCT1032T100mA € (125 ~ 350) VAC (24 ~ 125) VDC Ur Rated Voltage (VAC (125 ~ 350) VAC (VDC) (32 ~ 250) VDC **Time Feature** Fast Acting Time-Lag Fast Acting Time-Lag **Tube Material** Ceramic Standards IEC / UL Breaking 50 A ~ 500 A 100 A ~ 1000 A Capacity Physical Size 2.7 × 2.7 × 6.3 3.2 × 3.2 × 10.3 (mm) Product Structure

Surface Mount Fuse-lingks (SMFL) Feature & Model List Overview